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D3304-8**Job Sheet 208607****Part No:** D3304-8**Job Qty:** 6 pcs**Part Name:** Bracket**Part Weight:** 0 lbs**Status:** New**Priority:** High**Job Created:** 3/26/20**Job Tracking No:****Due Date:** 3/27/20**Created By:** Jason Leroux**Type:** SOLD**Description:**

Note: DWG D3304 REV.C IPP A 04.09.07 New issue KJ/JLM IPP B 08.08.06 waterjet EC verified by: DD IPP REV:C 19.07.23 AS PER DWG REV.C DD VERF:JFS

Ship Via:**Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	6 pcs		3/26/20	0.17	0.28	Waterjet - Flow		on 20/03/20
110	QC 2	6 pcs		3/26/20	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		on 20/03/20
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		

PRIORITY

120 QC 8	6 pcs	3/26/20	0.00 0.00	QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 2 - 76	
				QC 2 - 86	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
				QC 8 - 76	
				QC 8 - 61	
				QC 8 - 66	
130 Small Fab - Brake NC - B4B	6 pcs	3/27/20	0.25 0.25	Small Fab - Brake - 1 - B4B	
				Small Fab - Brake - 2 - B4B	
				Small Fab - Brake - 3 - B4B	MAR 26 2020
140 QC 5	6 pcs	3/27/20	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	

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MAR 26 2020

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150 Packaging 3-1 - Stock - B4B	6 pcs	3/27/20	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
160 QC 21 - SA	6 pcs	3/27/20	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	

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Part Op 100 - 1-Cut as per Dwg D3304 Dwg Rev: C Prog Rev: C 2-Deburr if necessary
 Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB
 120 - QC8- Inspect parts - second check
 130 - (Bend/Assemble as per dwg), Form as per Dwg D3304
 140 - QC5- Inspect part completeness to step on W/O
 150 - (Identify as per dwg & Stock Location: _____), *****STOCK IN LARGE FAB***** LOCATION: WA001-4
 160 - QC21- Final Inspection - Work Order Release

WA001-4

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S20GA	304/316 .040 Sheet	.3660 sf (.061 ea)	100-Waterjet - Flow - 1	5237385

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S20GA	0	128	0

Part Specifications

Specifications could not be found.

Plex 3/26/20 10:19 AM dart.leroux.jason

DART AEROSPACE LTD		Work Order:	208607
Description: Bracket		Part Number:	D3304-8
Inspection Dwg: D3304 Rev: B		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.128	+0.005/-0.001	Ø 129	1		V-D-04	
Ø0.219	+0.005/-0.001	Ø 218	1		Tup	
0.375	+/-0.010	.373	1			
0.500	+/-0.010	.501	1			
1.500	+/-0.010	1.495	1			
0.375	+/-0.010	.381	1			
0.937	+/-0.010	.930	1			
2.000	+/-0.010	2.004	1			
0.375	+/-0.010	.371	1			
2.250	+/-0.010	2.257	1			
3.875	+/-0.010	3.873	1			
1.000	+/-0.010	1.000	1			
1.125	+/-0.010	1.128	1			

Measured by:	DC	Audited by:	DAK 40 8-88	Prototype Approval:	N/A
Date:	20/03/20	Date:	MAR 26 2020	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	08.09.04	New Issue	KJ/DD	DA



Container No: S266667



Part: D3304-8

Job No: 208607

Serial No/Batch: S266667

Revision: C

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 03/26/20

MAR 28 2020